

Shp Entry 7/12

Dart Aerospace Ltd.

Date: Friday, 30/11/2007 2:37:58 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 36087		
Estimate Number	: 12857		
P.O. Number	: N/A	Part Number	: D412702107B
This Issue	: 30/11/2007 S.O. No. : N/A	Drawing Number	: ICA D412-702 P79 R3
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: 3
Previous Run	: 33840	Material	: N/A
Written By	: _____	Due Date	: 07/12/2007 Qty: 8 Um: Each
Checked & Approved By	: _____		
Comment	: est rev A 07.05.10 new issue EC Est Rev:B Removed Decal D3569 07-07-06 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
type labels per PPP D412-702-107B CHG001

2.0	D35733	ADAPTER
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)
ADAPTER
batch: B33969

SP B34242 (2)

3.0	D3579046	SHOULDER HARNESS RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)
SHOULDER HARNESS RH
batch: B32561

32244

SP

4.0	K62	CLIP
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)
CLIP
batch: M105457

SP

5.0	MS24693S272	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)
Screw
batch: M101746

7/12/03 SP (8X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 30/11/2007 2:37:58 PM
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Drawing Name: HARNESS ASSEMBLY

Job Number: 36087

Part Number: D412702107B

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 AN960JD10LL Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Washer

batch: M19600 SL

7.0 MS21042L3 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Nut

batch: M105558 7/12/3 SL (8x)

8.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

mf

07-12-05 (8)

9.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 07/12/05 (x8)

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-107B CHG001

Location:

PPP Rev: 249 7/12/06 SL (8x)

11.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE


2071

Job Completion



U07-12-06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
07-12-04	8	Put DECAL on belt. D3569-3 B#33715	MF	07-12-04	8			
07-12-04	8	Applied Marine Adhesive Sealant Fast Cure 5200 M104524	MF	07-12-04	8		OK 12/05	
NOTE: DECAL is now put on belt D3579-041 now updated. 								

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

25.24 Replacement Parts for D412-702-021/-023/-025/-027 and D214-702-035 4-Pt Shoulder Harness Kits

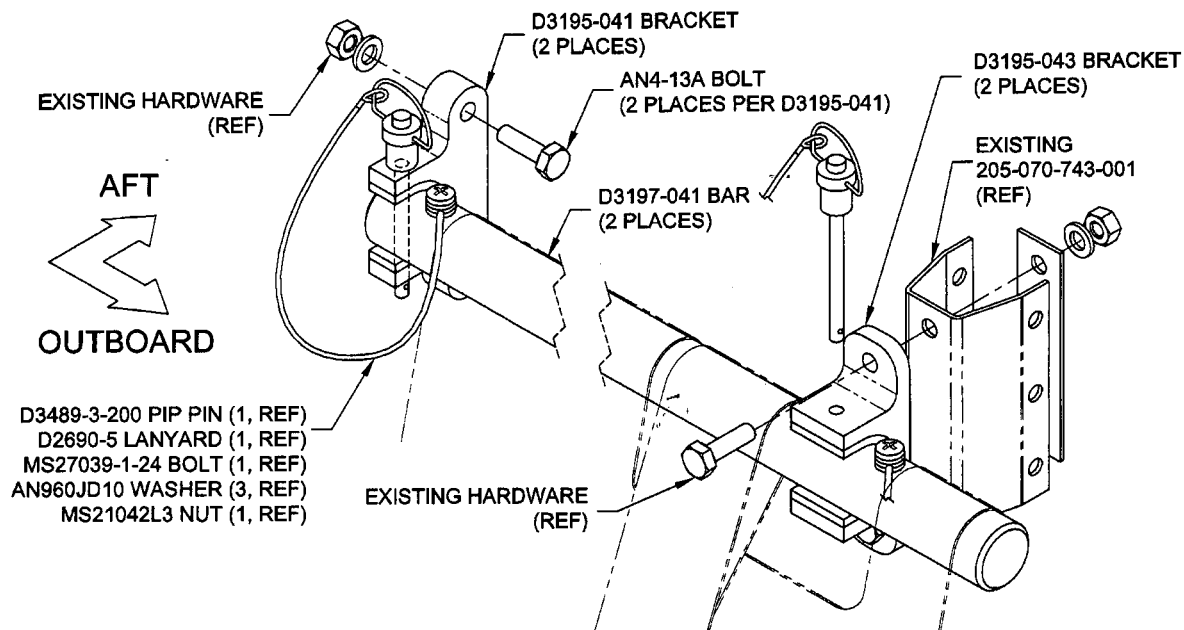


FIGURE 25.1 BRACKET AND BAR INSTALLATION

(D412-702-011/-013/-021/-023 KITS, LH SIDE SHOWN, RH OPPOSITE)
 (D3197-041 BAR AND D3195-041/-043 BRACKETS MAY BE RETAINED WITH THE
 D412-702-041A/-041B/-043A/-043B/-045A/-045B/-047A/-047B/-049A/-049B KITS)

w/o 36087

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25-00-00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

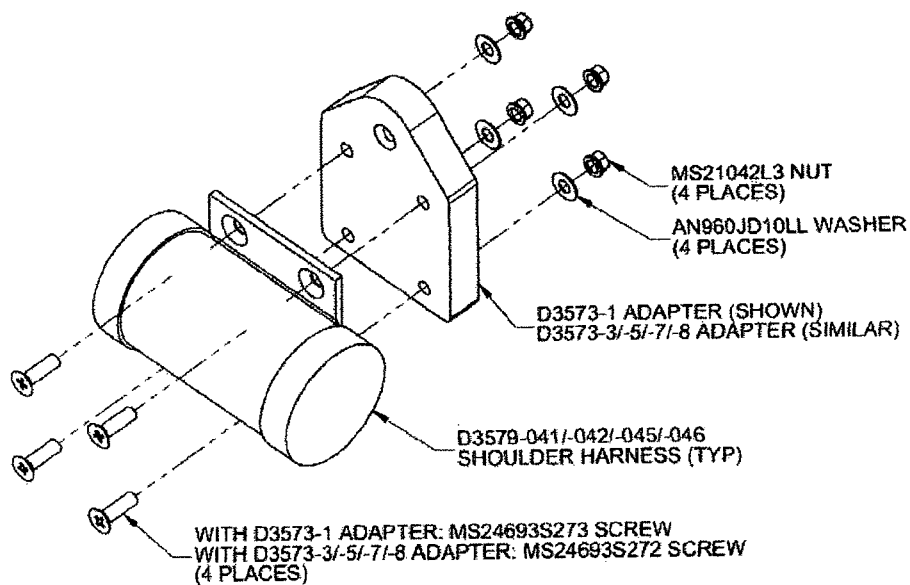
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

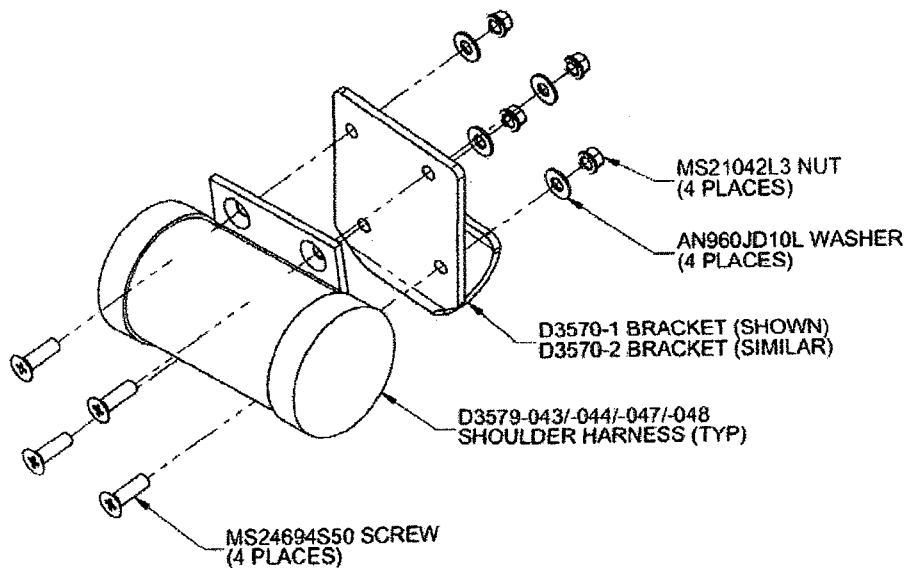
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

u/o 36082



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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